Multi Component Detector. For N₂, H₂O, CₓHᵧ, oil aerosole and other impurities.

General
Traces of impurities like nitrogen, water or hydrocarbons may cause malfunction of helium process plants with expensive consequences. Contamination plugging, for example, can shut down cryoplants for a long time.

To allow the operator to detect these potentially harmful traces of impurities, Linde Kryotechnik AG has developed a detector which can even be used in closed circuit systems.

Measuring principle
The key element of the Multi Component Detector is a measurement cell where the sample gas is set to an excited state of luminescence by a discharge of alternating current. The light emission that is significant for the component is selectively assigned a photoelectric current in the detector, which contains sensors that consist of an interference filter located in front of a photodiode.

Standard types
The standard WE34DM-3 Multi Component Detector model is designed to operate as a stand-alone process gas analyser for helium process plants. It measures the three most commonly occurring components:
- Moisture (H₂O)
- Nitrogen (N₂) and
- Hydrocarbons (CₓHᵧ)

Argon (Ar), Neon (Ne), Oxygen (O₂) or Hydrogen (H₂) are possible on demand.

For measuring oil mist in helium, the detector is available with an additional pyrolyser unit of type SM38.

Key features
- Measurement of moisture, nitrogen and hydrocarbons in the vpm range with only one analyser
- Measurement of oil mist concentration in the ppb range (only in conjunction with the optional pyrolyser unit)
- Online measurement and indication with minimum lag time
- Operator interface with backlit LCD, foil keypad and status LEDs
- Ready-to-operate
- No carrier or burn gases required
- Built-in pressure regulator and sample flow meter with regulating valve
- Sample gas can be fed back into the process
- Four impurity output signals 4–20 mA
- Four alarm relays for impurity levels
- Three system status relays for analyser malfunction like cell pressure, arc and pyrolyser fault
- High degree of stability
- Robust design
- Maintenance-free

Applications
This all-in-one analyser is the perfect solution for the helium industry. The fast measuring and the high reliability provide safe operating conditions for your plant. The 4–20 mA process signals and the dry contacts for alarm signals allow implementation in various applications.

- Process gas analyser for helium liquefiers, refrigerators and purifiers
- Surveillance of oil removal systems
- Quality control for cryogenic trailer and helium cylinder filling operations
- Welding gas management
**Technical specifications**

The schematic overview illustrates your plant as a process flow diagram. Different kinds of overviews are available to represent the plant in its actual operation modes and states. Process parameters, instrument values, warnings, alarms and other relevant data can instantly be observed.

**Multi Component Detector**

**Measurement of gaseous impurities in helium**

**Operational data**

- **Standard measurement range depending on impurities:** 1–30 vpm C\textsubscript{x}H\textsubscript{y} (depending on impurities) 1–100 vpm N\textsubscript{2}, H\textsubscript{2}O
- **Zero point accuracy without re-calibration:** ± 2 vpm
- **Indicated range:** 1–199 vpm
- **Resolution:** 0.1 vpm
- **Reproducibility:** ± 0.1 vpm (typical value for range 2–30 vpm)
- **Sample flow:** 30 slph

**Technical data**

- **Sample gas pressure limits:** 1.5–20 bar g
- **Ambient temperature limits:** 0–40 °C
- **Voltage:** 230 VAC; 50/60 Hz
- **Power consumption:** 50 W
- **Dimensions W x H x D without handle, connectors and tubing:** 480 x 177 x 305 [mm]
- **Weight:** 11 kg
- **Output:** four 4–20 mA signals
  - four alarm relays
  - three system status relays

**Conformity**

CE

**Pyrolyser**

**Measurement of the oil aerosole**

**Operational data**

- **Standard measurement range:** 0–250 ppb oil aerosole
- **Relay output adjustable:** 0.5–250 ppb (m)
- **Lower level of detection:** 10 ppb mass (m)
- **Upper level of detection:** 250 ppb (m)
- **Sample flow:** 0.08–0.2 g/sec

**Technical data**

- **Sample gas pressure limits:** 8–20 bar g
- **Ambient temperature limits:** 0–40 °C
- **Voltage:** 230 VAC; 50/60 Hz
- **Power consumption:** 250 W
- **Dimensions W x H x D without handle, connectors and tubing:** 480 x 177 x 305 [mm]
- **Weight:** 14 kg
- **Analog signal corresponding to:** 4–20 mA
  - 0–250 ppb (m)

Linde Kryotechnik AG  
Daettlikonerstrasse 5, 8422 Pfungen, Switzerland  
Phone +41 52 304-0555, www.linde-kryotechnik.ch, info@linde-kryotechnik.ch

Linde Cryogenics  
A Division of Linde Engineering North America Inc.  
6100 South Yale Avenue, Suite 1200, Tulsa, Oklahoma 74136, USA  
Phone +1 918 477-1200, Fax +1 918 477-1100, www.leamericas.com

Linde Kryotechnik reserves the right to change the specifications without prior notice, especially to make revisions regarding design and technology which improve the functionality; errors in description and illustration excepted.